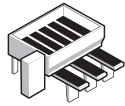


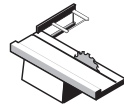


LI25M

Conical scoring saw blades



Horizontal Panel Sizing Machines



Squaring Saws



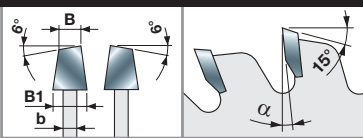
Laminated Chipboard



Laminated MDF



HW H00XA - ATB 6° conical tooth



Machines:

Horizontal panel sizing machines and squaring saws.

Materials:

Laminated chipboard and laminated MDF.

Applications:

Panel scoring.

Technical information:

To score the coating on bilaminated panels.

| D mm | B-B1 mm | b mm | d mm | Z | α | NL | Machines | Freud Code | Art. No. |
|---------|------------|---------|---------|----|----------|--------|---|------------|------------|
| 80 | 3,1 - 4,3 | 2,2 | 20 | 12 | 0° | - | Casadei | LI25M31AA3 | F03FS02606 |
| 80 | 3,1 - 4,3 | 2,2 | 22 | 12 | 0° | - | | LI25M31AB3 | F03FS02608 |
| 100 | 3,1 - 4,3 | 2,5 | 20 | 20 | 0° | - | | LI25M31BC3 | F03FS06099 |
| 100 | 3,1 - 4,3 | 2,2 | 20 | 24 | 0° | - | Schelling | LI25M31BA3 | F03FS02610 |
| 100 | 3,1 - 4,3 | 2,2 | 22 | 24 | 0° | - | | LI25M31BB3 | F03FS02612 |
| 110 | 3,1 - 4,3 | 2,2 | 20 | 24 | 0° | - | | LI25M31CA3 | F03FS02614 |
| 110 | 3,1 - 4,3 | 2,2 | 22 | 24 | 0° | - | | LI25M31CB3 | F03FS02615 |
| 115 | 3,1 - 4,3 | 2,2 | 20 | 24 | 0° | - | | LI25M31DA3 | F03FS02616 |
| 115 | 3,1 - 4,3 | 2,2 | 22 | 24 | 0° | - | | LI25M31DB3 | F03FS02618 |
| 115 | 4,1 - 5,3 | 3,0 | 45 | 24 | 0° | - | SCM | LI25M41DE3 | F03FS08039 |
| 120 | 2,8 - 4,0 | 2,2 | 20 | 24 | 0° | - | Schelling | LI25M28EA3 | F03FS02604 |
| 120 | 2,8 - 4,0 | 2,2 | 22 | 24 | 0° | - | | LI25M28EB3 | F03FS02605 |
| 120 | 3,1 - 4,3 | 2,2 | 20 | 24 | 0° | - | | LI25M31EA3 | F03FS02620 |
| 120 | 3,1 - 4,3 | 2,2 | 22 | 24 | 0° | - | | LI25M31EB3 | F03FS02622 |
| 120 | 3,1 - 4,3 | 2,5 | 20 | 24 | 0° | - | | LI25M31EC3 | F03FS05978 |
| 120 | 3,4 - 4,6 | 2,2 | 20 | 24 | 0° | - | SCM | LI25M34EA3 | F03FS02632 |
| 125 | 3,1 - 4,3 | 2,2 | 20 | 24 | 0° | - | Panhans - Schelling | LI25M31FA3 | F03FS02623 |
| 125 | 3,1 - 4,3 | 2,2 | 22 | 24 | 0° | - | Martin | LI25M31FB3 | F03FS02625 |
| 125 | 3,1 - 4,3 | 2,5 | 20 | 24 | 0° | - | Panhans - Schelling | LI25M31FC3 | F03FS05932 |
| 125 | 3,4 - 4,6 | 2,2 | 20 | 24 | 0° | - | | LI25M34FA3 | F03FS02634 |
| 125 | 3,4 - 4,6 | 2,2 | 45 | 24 | 0° | - | | LI25M34FE3 | F03FS02636 |
| 125 | 4,3 - 5,5 | 3,2 | 20 | 24 | 0° | - | Panhans - Gabbiani | LI25M43FA3 | F03FS02643 |
| 125 | 4,3 - 5,5 | 3,2 | 45 | 24 | 0° | - | Giben - Homag | LI25M43FE3 | F03FS02645 |
| 125 | 4,5 - 5,7 | 3,0 | 20 | 24 | 0° | - | | LI25M45FA3 | F03FS02697 |
| 125 | 4,5 - 5,7 | 3,0 | 45 | 24 | 0° | - | Giben - Homag | LI25M45FE3 | F03FS02699 |
| 140 | 3,1 - 4,3 | 2,2 | 16 | 28 | 8° | 1/6/33 | Scheer | LI25M31HM3 | F03FS02627 |
| 140 | 3,4 - 4,6 | 3,0 | 45 | 24 | 8° | - | | LI25M34HE3 | F03FS02638 |
| 140 | 4,3 - 5,5 | 3,2 | 45 | 28 | 8° | - | Euromac | LI25M43HE3 | F03FS02647 |
| 140 | 4,5 - 5,7 | 3,0 | 45 | 24 | 8° | - | | LI25M45HE3 | F03FS02701 |
| 145 | 4,3 - 5,5 | 3,2 | 45 | 30 | 8° | - | Hansol Machine | LI25M43WE3 | F03FS08015 |
| 150 | 3,1 - 4,3 | 2,2 | 30 | 36 | 8° | - | SCM | LI25M31KC3 | F03FS02628 |
| 150 | 3,4 - 4,6 | 2,2 | 30 | 36 | 8° | - | SCM | LI25M34KC3 | F03FS02639 |
| 150 | 4,3 - 5,6 | 3,2 | 30 | 36 | 8° | - | SCM, Verry | LI25M43KC3 | F03FS02649 |
| 150 | 4,3 - 5,6 | 3,2 | 45 | 36 | 8° | - | SCM, Holzma, Homag, Haisung Woodworking Machinery | LI25M43KE3 | F03FS02651 |
| 150 | 4,5 - 5,8 | 3,0 | 30 | 36 | 8° | - | SCM | LI25M45KC3 | F03FS02702 |
| 150 | 4,5 - 5,8 | 3,0 | 45 | 36 | 8° | - | SCM | LI25M45KE3 | F03FS02704 |
| 160 | 3,1 - 4,3 | 2,2 | 20 | 36 | 8° | - | Langzauner | LI25M31LA3 | F03FS02630 |
| 160 | 3,4 - 4,6 | 2,2 | 25,4 | 36 | 8° | - | | LI25M34LR3 | F03FS02641 |
| 160 | 4,3 - 5,5 | 3,2 | 25,4 | 36 | 8° | - | | LI25M43LR3 | F03FS02660 |
| 160 | 4,3 - 5,5 | 3,2 | 30 | 36 | 8° | - | Langzauner | LI25M43LC3 | F03FS02653 |

| D mm | B-B1 mm | b mm | d mm | Z | α | NL | Machines | Freud Code | Art. No. |
|---------|------------|---------|---------|----|----------|-----------------------------|-----------------------|--------------|------------|
| 160 | 4,3 - 5,5 | 3,2 | 45 | 36 | 8° | 3/11/70 | Giben | LI25M43LE3 | F03FS02655 |
| 160 | 4,3 - 5,5 | 3,2 | 55 | 36 | 8° | 3/6/84 + 3/7/66 | Gabbiani - SCM | LI25M43LG3 | F03FS02657 |
| 160 | 4,3 - 5,5 | 3,2 | 60 | 36 | 8° | 3/7/80 | | LI25M43LH3 | F03FS02659 |
| 160 | 4,5 - 5,7 | 3,0 | 45 | 36 | 8° | 3/11/70 | Giben | LI25M45LE3 | F03FS02706 |
| 160 | 4,5 - 5,7 | 3,0 | 55 | 36 | 8° | 3/7/66 + 3/9/72 | Gabbiani | LI25M45LG3 | F03FS02708 |
| 175 | 4,3 - 5,5 | 3,2 | 75 | 36 | 8° | - | Wonpoong | LI25M43WT3 | F03FS07816 |
| 180 | 3,1 - 4,3 | 2,2 | 16 | 42 | 8° | 1/6/33 | Scheer | LI25M31NM3 | F03FS02631 |
| 180 | 3,4 - 4,6 | 2,2 | 25,4 | 36 | 8° | - | | LI25M34NR3 | F03FS02642 |
| 180 | 4,3 - 5,5 | 3,2 | 20 | 28 | 8° | - | Schelling - Anthon | LI25M43NA3 | F03FS02661 |
| 180 | 4,3 - 5,5 | 3,2 | 30 | 28 | 8° | 2/7/42 + 2/10/60 | Panhans - Holzer | LI25M43NC3 | F03FS02663 |
| 180 | 4,3 - 5,5 | 3,2 | 20 | 36 | 8° | - | Schelling - Anthon | LI25M43XA3 | F03FS06372 |
| 180 | 4,3 - 5,5 | 3,2 | 30 | 36 | 8° | 2/7/42 + 2/10/60 | Holzher, Nanxing, KDT | LI25M43XN3 | F03FS06373 |
| 180 | 4,3 - 5,5 | 3,2 | 45 | 36 | 8° | - | Holzma | LI25M43NE3 | F03FS02664 |
| 180 | 4,3 - 5,5 | 3,2 | 50 | 36 | 8° | 3/13/80 | Giben | LI25M43NF3 | F03FS02666 |
| 180 | 4,5 - 5,7 | 3,0 | 20 | 36 | 8° | - | Schelling - Anthon | LI25M45NA3 | F03FS02710 |
| 180 | 4,7 - 5,9 | 3,5 | 45 | 36 | 8° | - | Holzma | LI25M47NE3 | F03FS02715 |
| 180 | 5,1 - 6,3 | 3,5 | 55 | 36 | 8° | 3/7/66 | Gabbiani | LI25M51NG3 | F03FS02724 |
| 180 | 5,7 - 6,9 | 4,0 | 20 | 36 | 8° | - | Anthon - Holzma | LI25M57NA3 | F03FS02727 |
| 200 | 4,3 - 5,5 | 3,2 | 20 | 36 | 8° | 2/10/60 + 2/9/62 + 2/11/66 | Schelling | LI25M43PA3 | F03FS02670 |
| 200 | 4,3 - 5,5 | 3,2 | 22 | 36 | 8° | - | | LI25M43PB3 | F03FS02673 |
| 200 | 4,3 - 5,5 | 3,2 | 30 | 36 | 8° | 2/9/60 + 2/10/60 | Scheer | LI25M43PC3 | F03FS02674 |
| 200 | 4,3 - 5,5 | 3,2 | 45 | 36 | 8° | - | Holzma, Hyundai Sangi | LI25M43PE3 | F03FS02676 |
| 200 | 4,3 - 5,5 | 3,2 | 50 | 36 | 8° | 2/7/80 + 3/13/80 | Giben, KDT | LI25M43PF3 | F03FS02679 |
| 200 | 4,3 - 5,5 | 3,2 | 65 | 36 | 8° | 2/9/100 + 2/9/110 | Selco | LI25M43PI3 | F03FS02681 |
| 200 | 4,3 - 5,5 | 3,2 | 75 | 36 | 8° | - | Hyundai Sangi | LI25M43PT3 | F03FS07755 |
| 200 | 4,3 - 5,5 | 3,2 | 80 | 36 | 8° | 2/14/110 | Gabbiani | LI25M43PL3 | F03FS02683 |
| 200 | 4,5 - 5,7 | 3,0 | 22 | 36 | 8° | - | | LI25M45PB3 | F03FS02712 |
| 200 | 4,5 - 5,7 | 3,0 | 65 | 36 | 8° | 2/9/110 | Selco | LI25M45PI3 | F03FS02714 |
| 200 | 4,7 - 5,9 | 3,5 | 20 | 36 | 8° | 2/11/66 | | LI25M47PA3 | F03FS02716 |
| 200 | 4,7 - 5,9 | 3,5 | 22 | 36 | 8° | - | | LI25M47PB3 | F03FS02717 |
| 200 | 4,7 - 5,9 | 3,5 | 30 | 36 | 8° | 2/9/60 | Scheer | LI25M47PC3 | F03FS02718 |
| 200 | 4,7 - 5,9 | 3,5 | 45 | 36 | 8° | - | Holzma | LI25M47PE3 | F03FS02719 |
| 200 | 4,7 - 5,9 | 3,5 | 65 | 36 | 8° | 2/9/100 + 2/9/110 | Selco | LI25M47PI3 | F03FS02720 |
| 200 | 5,4 - 6,6 | 4,0 | 20 | 36 | 8° | - | | LI25M54PA3 | F03FS02726 |
| 200 | 5,7 - 6,9 | 4,0 | 45 | 36 | 8° | - | Holzma | LI25M57PE3 | F03FS02728 |
| 200 | 5,7 - 6,9 | 3,5 | 65 | 36 | 8° | 2/9/110 | | LI25M57PI3BS | F03FS08165 |
| 200 | 6,1 - 7,3 | 4,0 | 20 | 36 | 8° | 2/11/66 | Schelling, Scheer | LI25M61PA3 | F03FS02730 |
| 215 | 4,3 - 5,5 | 3,2 | 50 | 42 | 8° | 2/7/80 + 3/15/80 | Giben | LI25M43QF3 | F03FS02685 |
| 215 | 4,5 - 5,7 | 3,2 | 50 | 42 | 8° | 3/15/80 | Giben | LI25M45PF3 | F03FS02713 |
| 220 | 6,3 - 7,5 | 4,4 | 20 | 36 | 8° | 2/11/66 | Schelling | LI25M63UA3 | F03FS02732 |
| 250 | 3,1 - 4,3 | 2,2 | 30 | 54 | 8° | - | | LI25M310C3 | F03FS07595 |
| 250 | 4,3 - 5,5 | 3,2 | 50 | 48 | 8° | 3/13/80 | Giben | LI25M430F3 | F03FS02669 |
| 250 | 4,3 - 5,5 | 3,2 | 30 | 48 | 8° | 2/10/60 | | LI25M430C3 | F03FS02668 |
| 280 | 4,3 - 5,5 | 3,2 | 30 | 48 | 12° | 2/10/60 | Panhans | LI25M43VC3 | F03FS07419 |
| 300 | 4,3 - 5,5 | 3,0 | 65 | 48 | 12° | 2/9/100 + 2/9/110 | Selco | LI25M43RX3 | F03FS07616 |
| 300 | 4,3 - 5,5 | 3,2 | 30 | 48 | 12° | 2/11/73 + 2/11/75 + 2/13/94 | Schelling | LI25M43RC3 | F03FS07577 |
| 300 | 4,3 - 5,5 | 3,5 | 50 | 48 | 12° | 3/15/80 | Giben | LI25M43RM3 | F03FS02693 |
| 300 | 4,3 - 5,5 | 3,2 | 65 | 72 | 12° | 2/9/100 + 2/9/110 | Selco | LI25M43RI3 | F03FS02689 |
| 300 | 4,3 - 5,5 | 3,2 | 80 | 72 | 12° | 2/14/110 | | LI25M43RL3 | F03FS02691 |
| 300 | 4,7 - 5,9 | 3,5 | 65 | 48 | 6° | 2/9/110 | Selco | LI25M47RX3 | F03FS07744 |
| 320 | 4,3 - 5,5 | 3,0 | 45 | 48 | 12° | - | | LI25M43SE3 | F03FS02696 |
| 320 | 4,3 - 5,5 | 3,2 | 45 | 48 | 12° | - | | LI25M43SA3 | F03FS02695 |
| 340 | 4,7 - 5,9 | 3,5 | 45 | 72 | 12° | 3/14/65 | Holzma | LI25M47TE3 | F03FS02722 |

