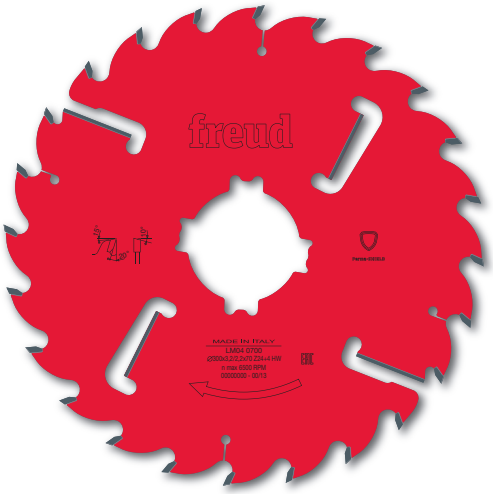


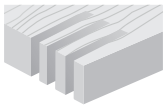

# LM04

## Multiripping saw blades with rakers

Multiripping Machines

Softwood

Hardwood

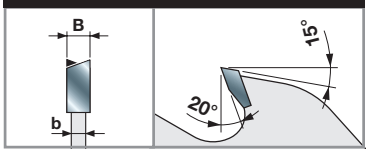


Multiripping

●●

●●● Ultimate ●● High ● Good

**HW K10S - ATB 10° tooth**




**Machines:**
Multiripping machines.

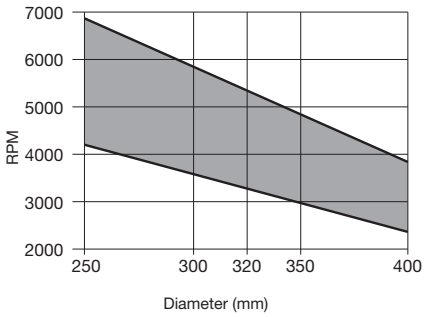
**Materials:**
Softwood and hardwood, both dried at max 15% humidity rate.

**Applications:**
Multiripping.

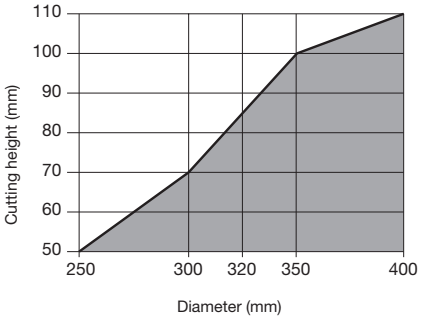
**Technical information:**
Saw blades suitable for ripping.

| D mm | B mm | b mm | d mm | Z | NL | Freud Code | Art. No. |
|---|---|---|---|---|---|---|---|
| 250 | 3,2 | 2,2 | 30 | 20+2+2 | 2CH 10x4 + FT02 | **LM04 0100** | F03FS02891 |
| 250 | 3,2 | 2,2 | 60 | 20+2+2 | 4CH 21x5 | **LM04 0200** | F03FS02893 |
| 250 | 3,2 | 2,2 | 70 | 20+2+2 | 4CH 21x5 | **LM04 0300** | F03FS02895 |
| 250 | 3,2 | 2,2 | 80 | 20+2+2 | 2CH 13x5 + 2CH 21x5 | **LM04 0400** | F03FS02897 |
| 300 | 3,2 | 2,2 | 30 | 24+2+2 | 2CH 10x4 + FT02 | **LM04 0500** | F03FS02899 |
| 300 | 3,2 | 2,2 | 60 | 24+2+2 | 4CH 21x5 | **LM04 0600** | F03FS02901 |
| 300 | 3,2 | 2,2 | 70 | 24+2+2 | 4CH 21x5 | **LM04 0700** | F03FS02903 |
| 300 | 3,2 | 2,2 | 80 | 24+2+2 | 2CH 13x5 + 2CH 21x5 | **LM04 0800** | F03FS02906 |
| 320 | 3,2 | 2,2 | 30 | 24+2+2 | 2CH 10x4 + FT02 | **LM04 0900** | F03FS02908 |
| 320 | 3,2 | 2,2 | 80 | 24+2+2 | 2CH 13x5 + 2CH 21x5 | **LM04 1000** | F03FS02910 |
| 350 | 3,5 | 2,5 | 70 | 24+2+4 | 4CH 21x5 | **LM04 2400** | F03FS06243 |
| 350 | 3,5 | 2,5 | 80 | 24+2+4 | 2CH 13x5 + 2CH 21x5 | **LM04 2500** | F03FS06244 |
| 350 | 3,5 | 2,5 | 30 | 28+2+4 | 2CH 10x4 + FT02 | **LM04 1100** | F03FS02912 |
| 350 | 3,5 | 2,5 | 60 | 28+2+4 | 4CH 21x5 | **LM04 1200** | F03FS02914 |
| 350 | 3,5 | 2,5 | 70 | 28+2+4 | 4CH 21x5 | **LM04 1300** | F03FS02916 |
| 350 | 3,5 | 2,5 | 80 | 28+2+4 | 2CH 13x5 + 2CH 21x5 | **LM04 1400** | F03FS02919 |
| 350 | 3,5 | 2,5 | 90 | 28+2+4 | 4CH 21x5 | **LM04 2200** | F03FS02935 |
| 400 | 4,0 | 2,8 | 30 | 28+2+4 | 2CH 10X4 + FT02 | **LM04 1500** | F03FS02921 |
| 400 | 4,0 | 2,8 | 70 | 28+2+4 | 4CH 21x5 | **LM04 1600** | F03FS02923 |
| 400 | 4,0 | 2,8 | 80 | 28+2+4 | 2CH 13x5 + 2CH 21x5 | **LM04 1700** | F03FS02926 |

**FT02 :** 2/9/46,4 + 2/10/60




Minimum and maximum RPM based on the blade diameter.




Maximum depth of rip and crosscut based on the blade diameter.

Solid wood