genius combined machines circular saw
fs 30g
st 1g surfacing-thicknessing planer
saw-spindle moulder
sc 1g circular saw





		fs 30g	st 1g	sc 1g
Planer useful working width	mm	300	-	-
Total length of surfacing tables	mm	1200	-	-
Max. saw blade diameter	mm	-	250	250
Squaring stroke	mm	-	1200	1200
Max. spindle length	mm	-	75	-
Three-phase motors starting from	kW/Hz	1,8 (2,2) / 50 (60)	1,8 (2,2) / 50 (60)	1,8 (2,2) / 50 (60)
Find the complete technical specification at page 12				





Saw Unit cutting precision





Surfacing Planer<br/>fully equippedThicknessing Planer<br/>practical and ergonomicSpindle Moulder<br/>flexibility





**Mortiser** functional



SCM Thundercut Optimizer/ Sequencer App

# **genius** operating groups



## cutting precision

#### Saw Unit.

Tilting saw unit with a 250 mm blade and a maximum blade projection from table at 90° of 80 mm. The saw unit can be raised and tilted using convenient hand-wheels. The anodized aluminum sliding table, with a 1200 mm stroke, slides **next to the blade**, thus ensuring better cutting precision.

# practical and ergonomic

#### Thicknessing Planing.

#### functional and customisable

A machine even more versatile: with the practical **mortiser** (option) drilling holes or mortises are easily done.







# safety first

Genius machines have many **safety devices according to CE norms**, as like as the spindle moulder guard for curved profiles and moulding shapes.

# fully equipped

#### Surfacing Planing.

The planer unit has a cutter block with 2 re-usable knives (the "Tersa" disposable knives system with 3 knives and rapid clamping is available as an option). Genius machines also have saw-planer fences with an anodized aluminum extrusion and a support with clamp for fast positioning.



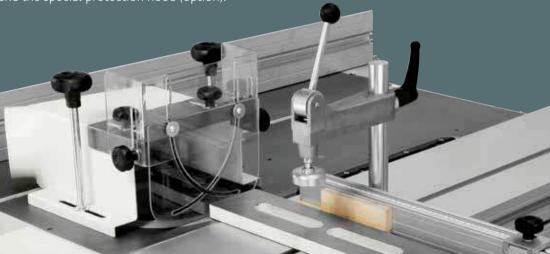
### flexibility

#### Spindle Moulder.

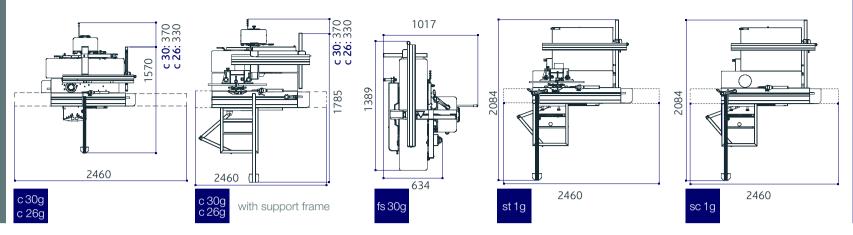
Maximum flexibility in spindle moulder tool use, with the unit with 2 speed (5000/7500 rpm). The machines have a spindle moulder fence with micrometric adjustment, a feature which is particularly useful on profiling jobs. Tenoning is easy too, thanks to the aluminum sliding table, the right speed setting







# genius dimensions and technical data





		c 30g	c 26g	fs 30g	st 1g	sc 1g
planer						
Working width	mm	300	260	300	-	-
Cutter block diameter (mm)/no. of standard knives	mm/n.	62 / 2	62 / 2	62 / 2	-	-
Dimensions of standard knives	mm	300 x 25 x 3	260 x 25 x 3	300 x 25 x 3	-	-
Max. stock removal	mm	3	3	3	-	-
Surfacing tables total length	mm	1200	1040	1200	-	-
Thicknessing table dimensions	mm	300 x 450	260 x 450	300 x 450	-	-
Feed speed on thicknesser	m/min	6	6	6	-	-
Min. ÷ max. working height on thicknesser	mm	3 ÷ 200	3 ÷ 200	3 ÷ 200	-	-
circular saw						
Cast iron saw-spindle moulder worktable dimensions	mm	1024 x 224	1024 x 224	-	1024 x 224	1024 x 224
Saw blade tilting		90° ÷ 45°	90° ÷ 45°	-	90° ÷ 45°	90° ÷ 45°
Max. saw blade diameter with scoring blade installed	mm	250	250	-	250	250
Max. saw blade projection from table at 90°/45°	mm	80 / 64	80 / 64	-	80 / 64	80 / 64
Squaring stroke	mm	1200	1200	-	1200	1200
Cutting width on parallel fence	mm	540	500	-	700	700
spindle moulder						
Max. useful spindle length	mm	75	75	-	75	=
Spindle moulder speeds (at 50 Hz)	rpm	5000 / 7500	5000 / 7500	-	5000 / 7500	=
Max. tool diameter when profiling	mm	160	160	-	160	-
Max. diameter of tool lowered under the table at 90°	mm	145	145	-	145	=
Max. tool diameter when tenoning	mm	200	200	-	200	-
other technical features						
Three-phase motors 1,8 kW (2,5 hp) 50 Hz - 2,2 kW (3 hp) 6	0 Hz	S	S	S	S	S
Three-phase motors 2,2 kW (3 hp) 50 Hz - 2,6 kW (3,6 hp) 60	) Hz	0	0	0	0	0
Single-phase motors 1,8 kW (2,5 hp) 50 Hz		0	0	0	0	0
Single-phase motors S1 1,8 kW (2,5 hp) 60 Hz		0	0	0	0	0
Exhaust outlets diameter	mm	120	120	120	120	120